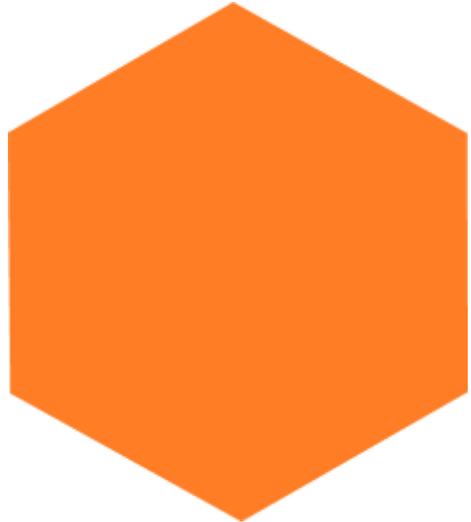


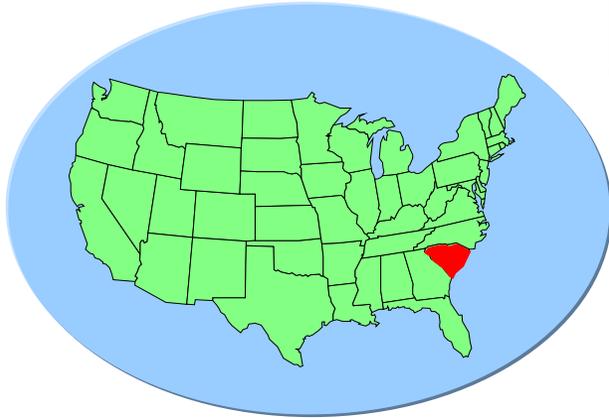
North American Operations



KI

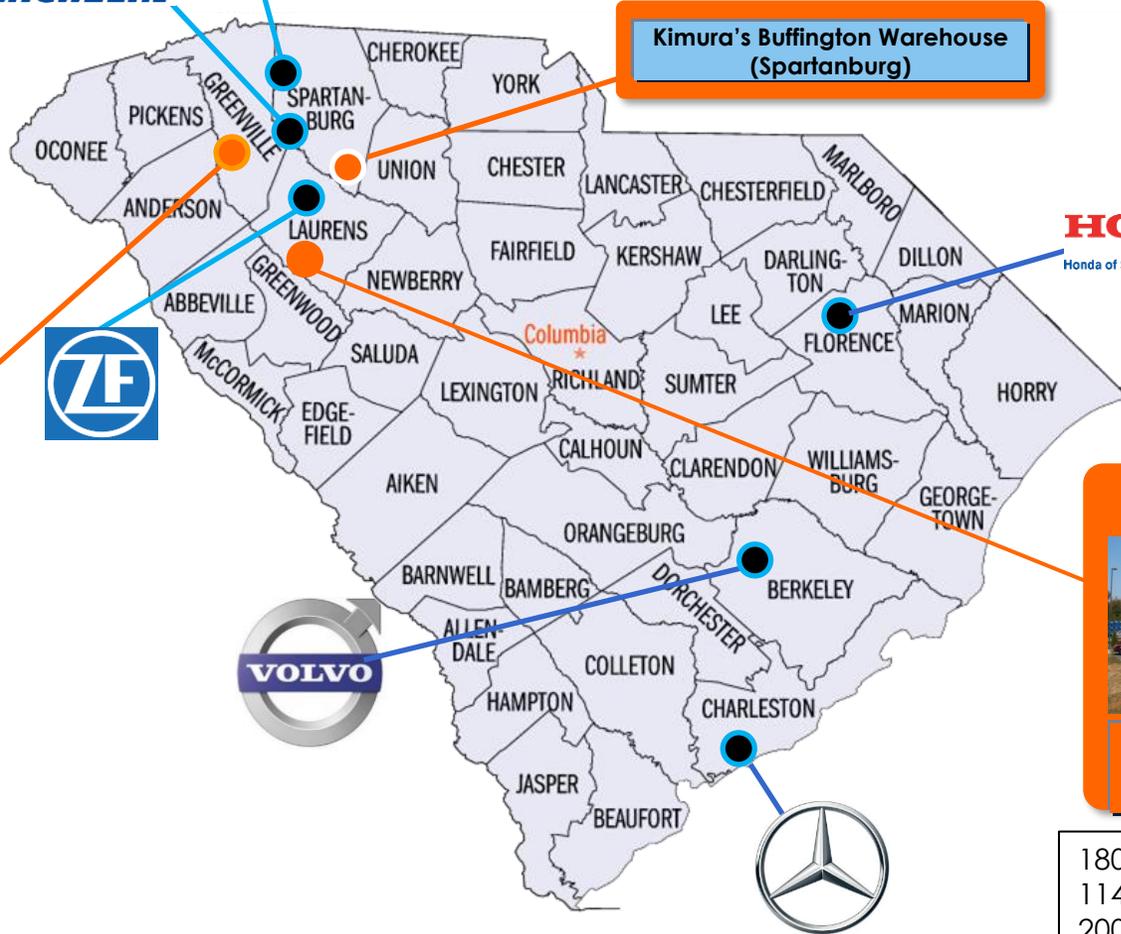
KIMURA, INC.

Our Region



-South Carolina is predominantly a Non-Union State
-The Upstate of SC Ranks on Multiple Top Ten Lists

Convenient to Major Roadways:
I-385
I-85
I-26
Tollway 185



KIMURA

Matrix Warehouse (Piedmont)

214 Miles to Charleston, SC
113 Miles to Charlotte, NC
146 Miles to Atlanta, GA
198 miles to Greensboro, NC

KIMURA

Steel Container Plant (Laurens)

180 miles to Charleston, SC
114 miles to Charlotte, NC
200 miles to Greensboro, NC
167 miles to Atlanta, GA



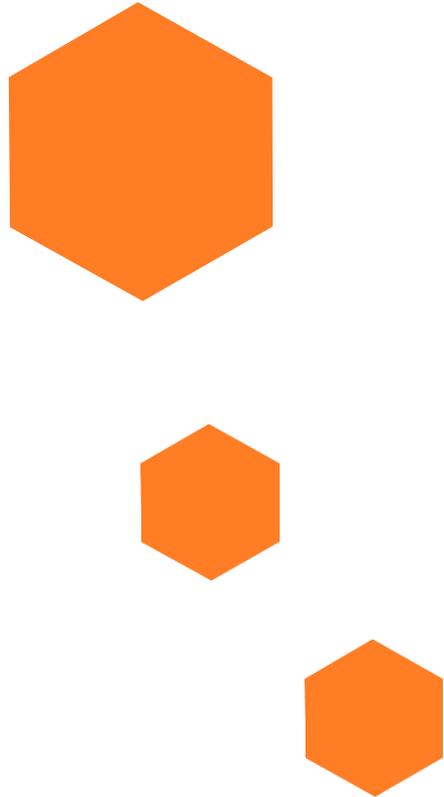
HQ & Steel Pallet Production Plant (Laurens, SC)



Logistics Center (Piedmont, SC)



AREAS OF FOCUS



Logistics Services

Secure, Full-Service Warehousing
Operation:

- Quality Support
- Inventory Control
- Repack Services
- High Rack System (Buffington Warehouse)

The Systems We Use:

- SAP Management Software
- Warehouse Management System
(WMS)

Steel Pallet Manufacturing

Producers of High Quality, Steel:

- Racks / Racking Systems
- Containers
- Carts / Dollies
- Roller Conveyors
- Collapsible Bins

PRIORITIES



At Kimura, Inc., we build high quality steel containers, at reasonable prices, in a safe environment. Safety, Quality, Value & On-Time Delivery are our Top Priorities.

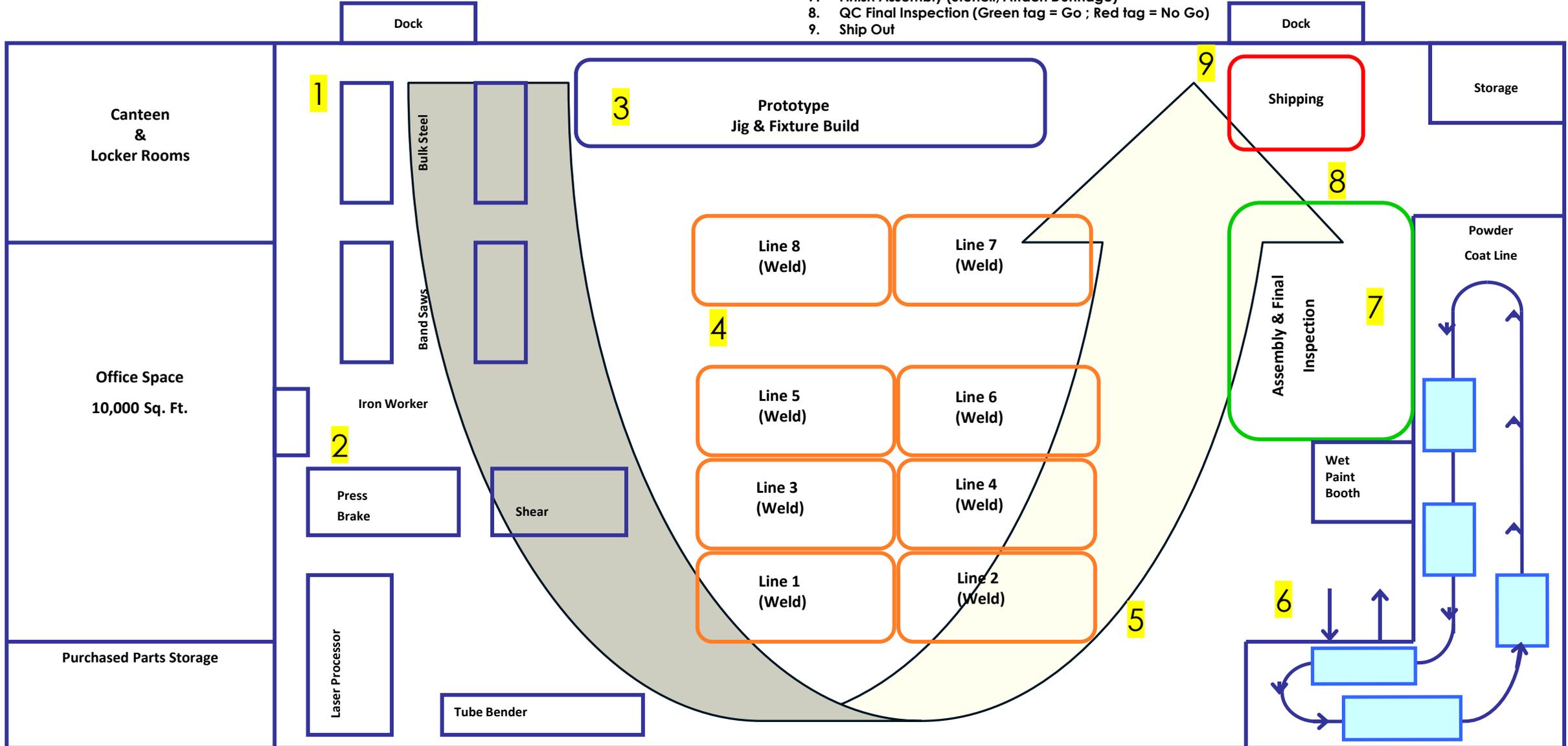
Steel Container Services

PROCESS

Design	Prototype	Production	Quality Check	Deliver-On Time
<p>In Addition to our In-House Design Department, Kimura, Inc. Receives 100% Design Support from KUC Japan for Solidworks & Catia.</p>	<p>Kimura provides:</p> <ul style="list-style-type: none">- Quick Turnaround- On-site Reviews	<p>Welding Capacity: 4 – 8 Lines One Shift = 100 UPD Two Shifts = 200 UPD Our In-house Powder Paint Line has Quick Conveyor Speed to Prevent Bottlenecking</p>	<p>By practicing the <i>One-Piece Flow</i> process, we prevent bad quality from advancing to the next process stage.</p>	<p>Our goal is to deliver ahead of schedule, provide regular updates and communicate bad news first.</p>

KIMURA, INC. PLANT LAYOUT

1. Receiving
2. Fabrication (Cutting, Bending, Machining, Laser)
3. Build Prototype & JIG for Mass Production
4. Welding (Manual & Robotic Cells) MIG w/ Copper Wire feed
5. Quality Control – 100% Check
6. Powder Paint Process, using Sherwin Williams paint
7. Finish Assembly (Stencil, Attach Dunnage)
8. QC Final Inspection (Green tag = Go ; Red tag = No Go)
9. Ship Out



IOKIMURA, INC. STEEL CONTAINERS – Quality Control

● Inspection Points During Production Process



Inspection Jig



Make high quality JIG for 1st Article & Mass Production Inspections



First Article

Review 1st Article in shop



Final inspection

Perform Part Fit Verification & Final Inspection, using actual Sample Parts



Customer Approves Prototype

Review Prototype with Customer

KIMURA, INC. STEEL CONTAINERS – Quality Testing

● Observe Processes & Report



Safety Walk					
Name	Machine	Serial No.	Location	Date	Remarks
Noticed Note					

Quality Awareness & Communication
Quickly identify and correct non-conforming products

● In-House Testing & Evaluation



Drop test



Off Road test

Extra Testing to Prove High Quality of Racks

● Customized Production Lines / Equipment



Robotic Welding Line



Welding Jig



Assembly Line



New Laser



Produce steel parts in-house

We have many testing options to meet our customers' requirements.

● Quality Check Sheet / Quality OK Card

Material Kanban

GM617 # 2 of 5 Futaba B-Container		GM617 # 2 of 5 Futaba	
Material Name	RECT BAR	Batch	13
Length	2	Process/Remarks	
Quantity	60	Lot	213
		Lot	213
		Lot	213

To Check Qty./Size



Quality Check Sheet

INSPECTION ITEM #

ADDITIONAL

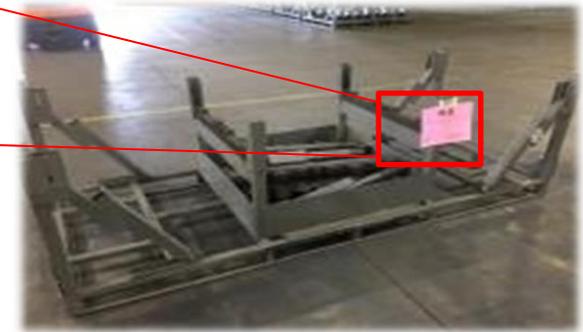
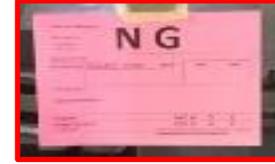
CHECK POINT

PAINT AND 40 GRAY STENCIL, FLAT BLADE

To Check Each Process



Quality OK Card



Clear labeling system indicates good product versus defective product

Thorough Inspection Process for Defect-Free Results (*JKK)
= One Piece Production Flow

*JKK: Jikotei Kanketsu

- Each Station Adds Value
- STOP/ADDRESS/CORRECT Before Advancing to Next Station

CUSTOM RACKS FOR ASSEMBLY PLANTS

Bumper



RR Door Frame



FR Door Frame



Exhaust



Pillar Sub Assy



Reinforcement



COLLAPSIBLE BINS FOR PARTS DISTRIBUTION CENTERS

MU



U



HU



2U



C3



C4



WUL



BCR



IO KIMURA, INC. STEEL CONTAINERS

Custom Carts, Dollies & Roller Conveyors



Our Steel Container & Logistics Customers:

